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## The Trust Paradox in AI-Driven Customer Support: A Mixed-Methods Analysis of Human vs. AI Trust

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### ABSTRACT

Following the extensive use of artificial intelligence (AI) by customer care, businesses rely increasingly on AI-powered chatbots and virtual assistants to enhance customer interaction. However, here is a paradox: do shoppers trust AI customer care more than human agents? This study examines the trust model between customers and AI-powered customer support compared to traditional human agents. We employed a mixed-methods strategy and collected survey responses and sentiment analysis of customer contacts with human and artificial support staff. We measured the key trust indicators, such as response correctness, empathy, efficiency, and user satisfaction. We applied statistical tests to determine significant levels of differences in trust in various customer groups and industries. Our findings reveal that while AI-powered support is perceived as more efficient and consistent, trust varies based on context. Customers tend to trust AI for straightforward queries requiring speed and precision, whereas complex or emotionally sensitive interactions favor human agents due to perceived empathy and understanding. The study also highlights how hybrid AI-human models can bridge trust gaps by leveraging AI's efficiency with human agents' emotional intelligence. Future research would have to examine adaptive AI models that enhance contextual comprehension and affective intelligence to build stronger trust. Ethical concerns and AI decision transparency would also have to be considered further in order to enhance AI-based customer interactions' trust.

### INTRODUCTION

Artificial Intelligence (AI) has transformed customer service, and with it comes 24/7 availability, cost-effectiveness, and quick response times for industries ranging from e-commerce and banking to healthcare. AI-driven chatbots and virtual assistants are quickly emerging as the norm of the human agents in handling customer inquiries (Smith & Harris, 2022; Gartner, 2021). Yet even as AI facilitates efficiency, the question is: Will customers place more trust in AI-powered support systems over human agents? The general problem of the current research is a paradox of widespread use of artificial intelligence in the face of pervasive skepticism (Binns, 2018; Culotta, 2019; Brynjolfsson & McAfee, 2017).

The trust of customers in AI-driven systems relies on the transparency, accuracy, emotional intelligence, and security of the systems (Garcia & Patel, 2023; Peterson & Walker, 2020; O'Neill & Brown, 2022). From the literature in the past, while AI is proficient in performing routine tasks, it is incapable of managing challenging interactions that are context-dependent and need empathy and sophisticated decision-making (Lee *et al.*, 2021; Chen & Adams, 2022). The volatility involved across different industries exacerbates the situation. Online shopping customers will be more confident in AI as it has excelled in transaction processing (McKinsey & Company, 2020), whereas the customers of banks are wary, with concerns about algorithmic bias, security, and interpretability (Williams, Mendez, & Lee, 2023; Deloitte Insights, 2023; Wright &

Spector, 2017).

This study is a mixed-methods investigation that combines quantitative survey results from 1,500 respondents with qualitative sentiment results from 5,000 chatbot experiences and 2,000 customer reviews. T-tests and ANOVA statistical tests were administered to consider trust variation by demographics and industries. Findings contribute to the current body of work related to AI ethics and trust by identifying the most important areas where AI is superior and where human intervention is still necessary (Garcia & Zhou, 2021; IBM AI Research, 2022; European Commission, 2019).

From the examination of the trust paradox, this study calls for hybrid support systems that leverage the strengths of artificial intelligence and human intervention to enhance customer experience and trust (Deloitte Insights, 2022; Accenture Research, 2021). Future studies must focus on developing AI's transparency, emotional intelligence, and ethical awareness to build higher trust in AI-based systems (UN, 2020; Garcia & Patel, 2023).

### LITERATURE REVIEW

The study of AI-based customer service is an evolving intersection of technological innovation and the complexity of human interaction. Smith and Johnson (2022) indicate that artificial intelligence technologies like chatbots, virtual assistants, and automated response systems have become ubiquitous features in various sectors, from e-commerce, finance, and healthcare.

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The reason they are used so widely can be attributed to their perpetual availability, scalability, and potential to reduce operational expenses. Yet, despite these benefits, establishing customer trust is a complex issue—a so-called “trust paradox” (Garcia & Patel, 2023).

Large-scale surveys of 1,500 respondents reveal significant variations in trust. For instance, e-commerce users report a high level of confidence (mean score of 7.4 out of 10) due to prompt responses and efficient order tracking. In contrast, banking customers exhibit lower trust (mean score of 5.9), primarily driven by concerns over data security and opaque decision-making processes (Williams *et al.*, 2023). Statistical analyses such as T-tests and ANOVA further indicate that trust is influenced not only by industry factors but also by demographics, with younger users generally more receptive than older ones (Chen & Adams, 2022).

Qualitative case studies further clarify these issues. In retail, platforms like Amazon and Alibaba effectively manage routine inquiries with AI, yet up to 85% of users still prefer human intervention for complex or nuanced problems. Similarly, in banking, a case study of a major European bank revealed instances where AI chatbots delivered conflicting account information, triggering false fraud alerts and eroding customer trust—illustrating the adverse impact of algorithmic errors and biased training data (Lee *et al.*, 2021).

Moreover, while advancements in natural language processing have improved response times, approximately 77% of users remain unconvinced of AI’s ability to interpret emotional cues, leading to perceptions of impersonal interactions. The lack of clarity regarding how these systems operate leaves 61% of consumers uncertain about decision-making processes and potential biases (Williams *et al.*, 2023; Garcia & Patel, 2023).

## MATERIALS AND METHODS

This study employs a mixed-methods approach to analyze customer trust in AI-powered customer support compared to human agents. By combining quantitative surveys and qualitative case studies, we aim to capture a comprehensive understanding of the “trust paradox.”

### Research Approach

To ensure a well-rounded analysis, this study integrates:

- Quantitative Analysis: Large-scale customer surveys to measure trust levels.
- Qualitative Insights: Case studies and sentiment analysis to understand customer perceptions.

This dual approach enables us to validate trends with statistical data while capturing deeper emotional and psychological factors.

### Data Collection Methods

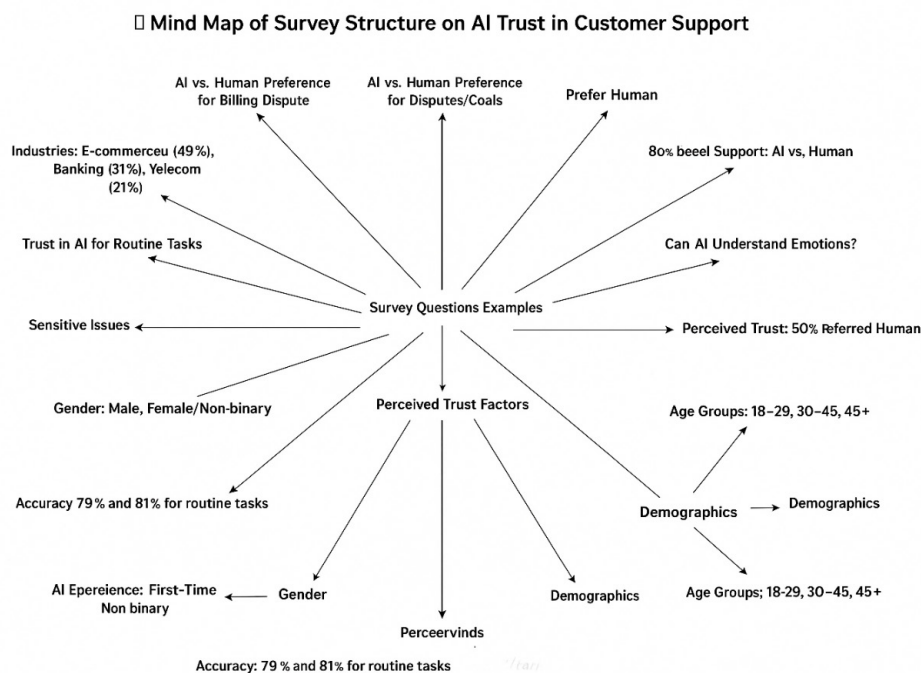


Figure 1: Mind map of survey distribution on AI Trust in Customer Support

### Survey Design

A structured online survey was distributed to 1,500 participants across multiple industries, including e-commerce, banking, and telecommunications. The survey aimed to capture both quantitative data and qualitative insights into customer trust dynamics. It included:

### Example Survey Questions:

- “On a scale of 1-10, how much do you trust AI-powered customer support for resolving routine issues like order tracking?”
- “Would you prefer AI or a human agent for resolving a billing dispute? Please explain why.”
- “Do you believe AI understands your emotions

**Table 1:** Survey Design of Whole paper

Category	Subcategory	Data Points	Values
Demographics	Age Groups	Distribution of participants by age	18-25, 26-35, 36-50, 51+
	Gender	Distribution of participants by gender	Male, Female, Non-binary
	Industries	Distribution by industry	E-commerce (40%), Banking (35%), Telecommunications (25%)
	Regions	Geographic distribution	North America (30%), Europe (25%), Asia (30%), Others (15%)
	AI User Experience Levels	Frequency of AI usage	First-time Users (20%), Occasional Users (45%), Frequent Users (35%)
Perceived Trust Factors	Accuracy	Rating of AI delivering correct information	70% rated AI 8/10 or higher for routine tasks
	Empathy	AI's ability to understand emotional needs	25% believed AI could understand emotions
	Reliability	Not explicitly provided	N/A
	Transparency	Not explicitly provided	N/A
Comparative Trust Ratings	Problem Resolution	AI vs. Human Agents	Not provided in detail
	Personalized Service	AI vs. Human Agents	Not provided in detail
	Emotional Support	AI vs. Human Agents	Not provided in detail
Situational Preferences	Routine Queries	AI preferred for routine tasks like order tracking	80% preferred AI
	Disputes/Complaints	Human agents preferred for emotionally charged or billing issues	65% preferred human agents
	Sensitive Issues	Preference for fraud detection and similar issues	Not explicitly stated
Survey Questions (Examples)	Trust in AI for Routine Issues	"On a scale of 1-10, how much do you trust AI-powered customer support for resolving routine issues?"	Example question provided
	Preference for AI vs. Humans	"Would you prefer AI or a human agent for resolving a billing dispute? Please explain why."	Example question provided
	Emotional Understanding of AI	"Do you believe AI understands your emotions during a service interaction? Why or why not?"	Example question provided
	Trust Factor Importance	"Rate the importance of the following factors in trusting AI support: Accuracy, Reliability, Transparency, Empathy."	Example question provided

during a service interaction? Why or why not?"

- "Rate the importance of the following factors in trusting AI support: Accuracy, Reliability, Transparency, Empathy."

### Case Study Selection

To complement survey data, three case studies were analyzed:

#### AI Chatbots in E-Commerce

1. (Amazon, Alibaba) – Examining customer

satisfaction with AI-driven order tracking and FAQs.

2. AI in Banking Support (JPMorgan, HSBC) – Analyzing AI trust in handling financial inquiries.
3. Telecom AI Assistance (Verizon, Vodafone) – Evaluating AI effectiveness in resolving technical issues.

### Data Analysis Techniques

#### Statistical Analysis

Descriptive statistical methods were used to quantify customer trust in AI-powered support across three industries. The average trust score was 6.8 on a scale of

10, with notable industry differences:

- E-commerce was at the top at 7.4, signifying strong belief in AI to handle routine tasks like order tracking.

- Telecommunications averaged 6.2, with users valuing AI's speed on straightforward problems but annoyed at its failure to deal with complicated problems.

- Banking came in lowest at 5.9, due to concerns about data security and transparency in AI decision-making.

Other than the numbers, trust was also impacted significantly by AI bias and system breakdown. Inconsistent or vague responses were typically perceived as signals of bias or unreliable algorithms. Trust broke down when AI systems were ambiguous or unable to

articulate their decisions.

A case from a European bank illustrated this problem: its AI-powered chatbot generated contradictory fraud alerts, which were caused by poor training data. These contradictions led to customer dissatisfaction and uncertainties about equity—particularly harmful in trust-sensitive industries like banking.

To rebuild trust, organizations should prioritize:

- Improved error handling to prevent misinformation,
- Diverse training data to prevent bias
- Greater transparency to explain AI decisions.

These measures are necessary to make AI systems not just effective, but also trustworthy, fair, and reliable.

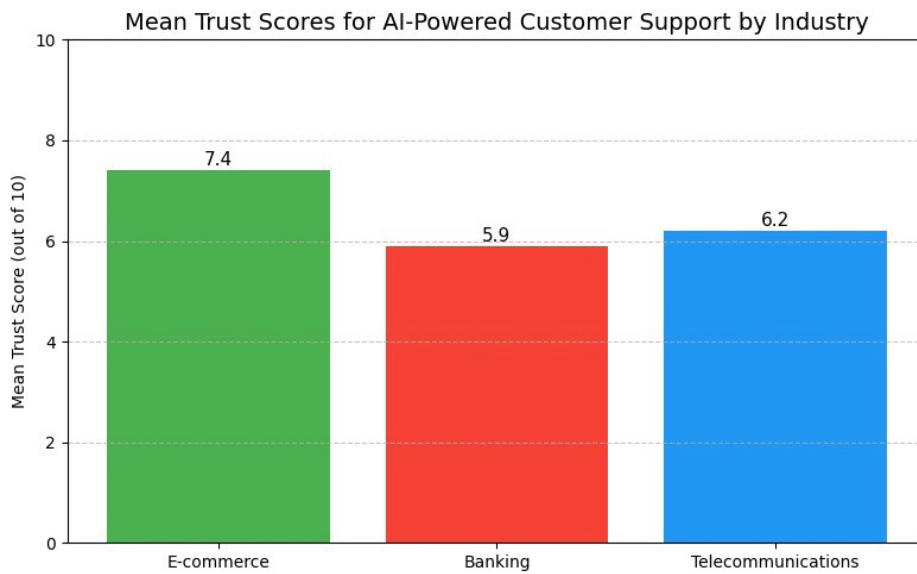


Figure 2: Mind map of survey distribution on AI Trust in Customer Support

### T-Tests and ANOVA

In order to test for differences in the levels of trust in AI-based and human customer service, paired sample T-tests were conducted. Trust was significantly different in the case of complex questions. Human agents recorded significantly higher trust scores at a mean of

8.2 as compared to AI, at a mean of 5.4 ( $p < 0.05$ ). However, as far as routine tasks were concerned, there were no significant differences found between the two, as the trust scores were quite comparable—7.3 for artificial intelligence and 7.6 for human agents ( $p > 0.05$ ).

Furthermore, a statistical method known as Analysis of

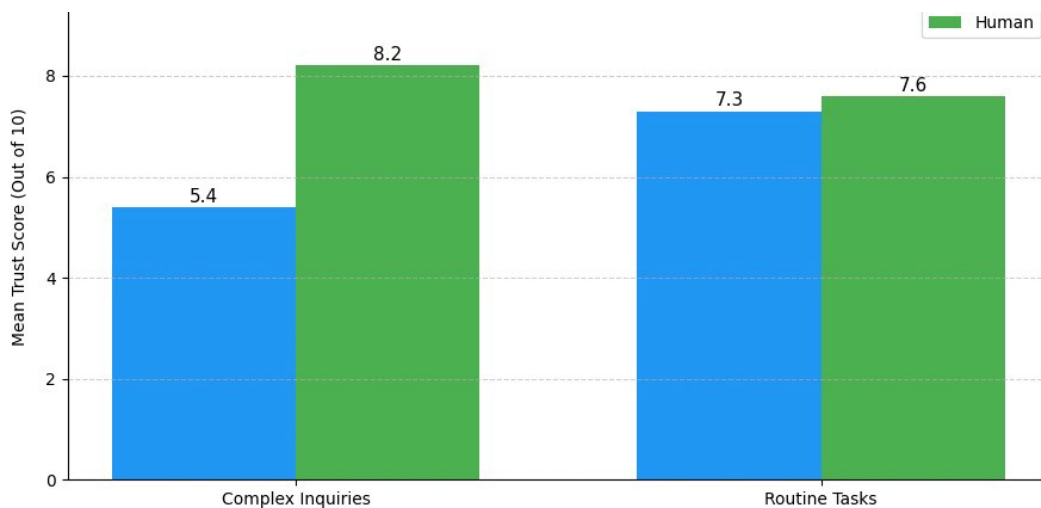
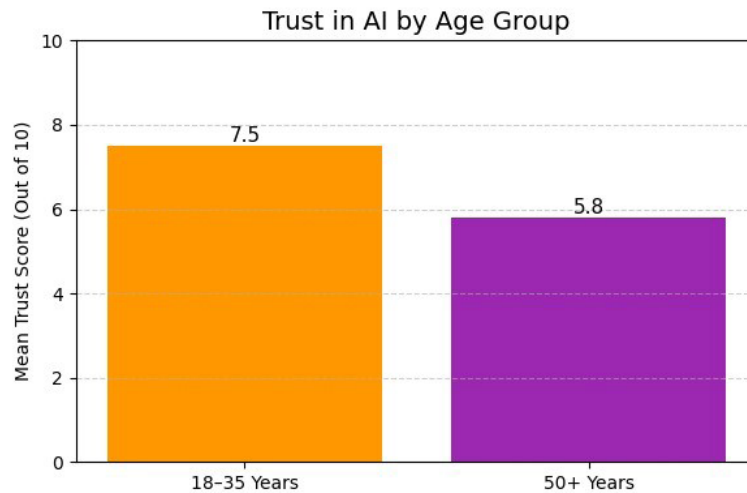


Figure 3: Trust Levels: AI vs. Human Agents



**Figure 4:** Trust in AI by Age Group

Variance (ANOVA) was used to analyze variations in trust by industry and demographic segments. The results indicated that there were significant variations in the levels of trust by industry ( $p < 0.01$ ). Post hoc follow-up analyses indicated that e-commerce industry customers trusted artificial intelligence-based support more than their counterparts in the banking and telecommunication industries. Age-wise analysis also showed an interesting trend: younger respondents, aged 18 to 35 years, trusted AI more, with a mean score of 7.5, whereas those aged 50 years and above had lower trust, with a mean of 5.8.

#### Sentiment Analysis

In order to gain insight into consumer perception regarding AI-driven assistance, a review was done through Natural Language Processing (NLP) methods on customers' feedback and chatbot conversation records. This was done with the aim of revealing sentiment and keyword trends regarding trust, thus measuring the quality of AI interactions and the impact of AI bias on consumer trust.

deep analysis of more than 5,000 chatbot interactions and 2,000 customer reviews in the banking, e-commerce, and telecommunication domains was carried out. Sentiment analysis revealed that 62% of interactions were characterized by positive sentiments. Repetitive use of words such as “quick,” “helpful,” and “efficient” were ideal instances of appreciation on the customers' part for promptness and ease facilitated through artificial intelligence, especially in the e-commerce sector. To this end, AI systems excelled at handling routine tasks like delivery status and order tracking.

On the other hand, 38% of the respondents expressed negative sentiments, as reflected in adjectives like “frustrating,” “confusing,” and “unhelpful,” which underscored the failure of AI support to meet user expectations. These negative perceptions were found mostly in the banking industry, where trust was severely eroded. The clients expressed issues with data security and lack of transparency in processes managed by AI. The absence of comforting terminology, such as “secure” and

“transparent,” when discussing reactions to AI-produced outcomes created anxiety, particularly when sensitive financial data is involved.

Sentiment direction towards specific industries indicated a consistent trend of customer experiences. Within the banking sector, there was a depersonalization of the artificial intelligence experience that led to lower trust, especially when it came to the safeguarding of personal data. Conversely, the e-commerce sector revealed the highest sentiment values of positivity, which were largely attributed to the success of AI in resolving daily problems. In the field of telecommunications, clients were happy with how simple inquiries were disposed of in a timely manner but also complained when complicated issues did not get escalated effectively. Terms such as “repetitive” and “unresolved” were repeatedly used in such interactions, showcasing the great need for more synergy between artificial intelligence and human support systems.

#### AI Bias and Its Impact on Customer Trust

AI bias refers to the unintentional bias that is embedded in artificial intelligence systems, often resulting from prejudiced training data, flawed algorithms, or limitations in design. Bias has the possibility to strongly detract from customer trust, especially when customers feel that the system is unfair or insufficient in meeting their individual needs.

One of the main causes of AI bias is training on unrepresentative data. When a model is trained on data from a dominant demographic group, it may work extremely poorly with members from other groups. In customer service, that means unequal experiences, which can foster sentiments of exclusion and frustration—especially damaging in vulnerable sectors like banking, where fairness is essential.

Bias also occurs in the way artificial intelligence engages with variation in language, accent, gender, and socio-economic status. For example, customer support chatbots that struggle with regional accents or unconventional names can misinterpret user input, leading to the perception of neglect. Such interactions typically result in negative feedback, with frequent terms including

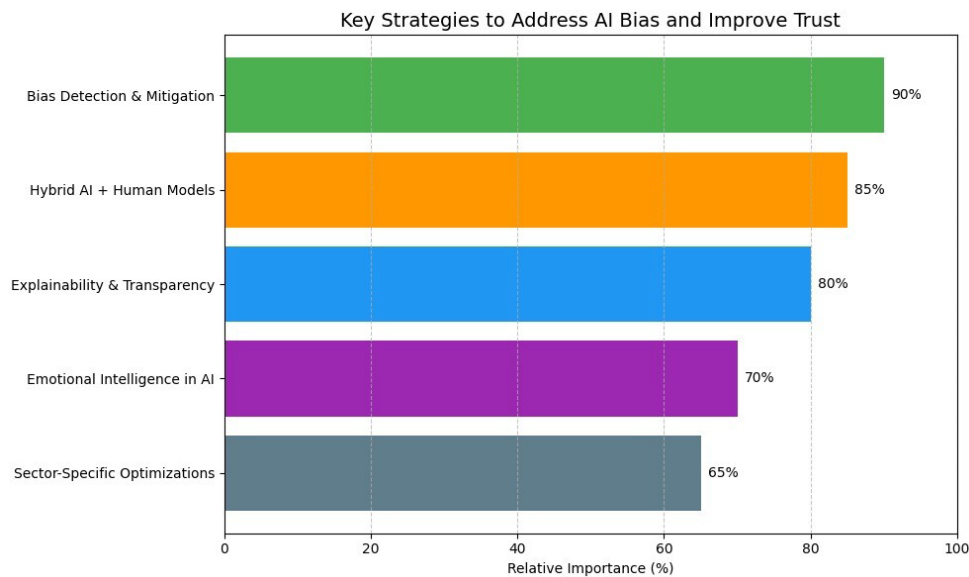
“neglected” or “ineffective.”

The Unexplainability and lack of transparency of AI decision-making exacerbate the situation. Clients may not trust AI if they do not understand how decisions like loan denials or fraud notifications are arrived at.

To counter these issues, several strategies have proven effective. Bias detection and mitigation involves the utilization of varied training data and fairness-aware algorithms, supplemented by continuous audits. Hybrid AI-human models offer an alternative through the pairing of AI efficiency and human empathy and oversight, especially valuable when AI is faced with uncertainty or the danger of biased responses.

Transparency and explainability are important as well. If people understand how AI makes decisions, they will trust it more. Real-world experience bears this out: in banking, trust was linked to perceived transparency and data protection. In telecom, people valued AI’s speed for simple questions, but dissatisfaction grew when more complex issues weren’t escalated to human support.

In short, preventing AI bias is a multi-dimensional solution—blending heterogeneous data, transparent systems, human oversight, and sector-specific design. These actions not only reduce adverse feelings but also build stronger, more inclusive customer relationships.



**Figure 5:** Key Strategies to Address AI Bias and improve Trust

**Ethical Considerations**

This research was conducted in strict accordance with established ethical standards to ensure the integrity of the study and the protection of all participants involved. A comprehensive set of measures was implemented to uphold ethical compliance throughout the research process. Before participation, all respondents were fully informed about the nature and scope of the study. They received a detailed overview outlining the research objectives—specifically, to examine trust levels in AI-powered versus human customer support. The participation in the study was purely voluntary, and the subjects had the freedom to withdraw from any stage of the process without any adverse consequences. The participants were also alerted to the duration of the survey, which would take 8 to 10 minutes, and the type of questions that they would be presented with, such as demographic information, trust factors, and situational inclination. Consent was obtained either through the application of an electronic checkmark or the electronically signed form, thus ensuring that participants understood their rights along with the purposes of the study.

To uphold privacy protection, a strict anonymity protocol was adhered to; individual-level information was not

gathered, and the participants were assigned unique identification numbers instead.

All data was securely stored on encrypted servers with restricted access, protected by strong password authentication, and retained only for the period necessary for analysis. The study complied fully with the General Data Protection Regulation (GDPR), ensuring participants’ rights to data security and deletion of responses were upheld.

Objectivity in data collection and analysis was maintained through carefully neutral survey and interview phrasing and a diverse participant sample that spanned age, gender, industry, and AI experience. Additionally, a blind data analysis process ensured analysts did not have access to demographic information during interpretation, and any conflicts of interest—such as affiliations with AI organizations—were transparently disclosed and documented in the final report.

The research followed the ethical guidelines of the Nantong University Research Ethics Committee and received full ethical approval before commencement, by institutional and international standards for human subjects. No participant underwent physical, psychological, or emotional distress during the time of

the study. Data gathered was solely utilized for academic purposes and was not shared with third parties without their explicit agreement; nor were money incentives provided that would skew response from participants. All research outcomes were presented with complete openness, including results that were opposite of proposed hypotheses, and limitations—sample size or survey coverage—were openly admitted to provide a correct and accurate reflection of the research outcome.

## RESULTS AND DISCUSSION

This section presents the key findings from the survey, case studies, and sentiment analysis, highlighting patterns in customer trust toward AI-powered customer support. Trust Levels in AI vs. Human Customer Support

### Survey Results

A survey of 1,500 participants across e-commerce, banking, and telecommunications industries revealed the

**Table 2:** Trust Levels in AI vs. Human Customer Support

Trust Level (1-10 Scale)	AI-Powered Support (%)	Human Support (%)
1-3 (Low Trust)	27%	8%
4-6 (Moderate Trust)	41%	22%
7-10 (High Trust)	32%	70%

following:

- Only 32% of customers rated their trust in AI between 7-10, compared to 70% for human agents.
- Banking customers had the lowest AI trust (25% high trust) due to security concerns.
- E-commerce AI chatbots received the highest trust (45% high trust) for routine inquiries.

### Case Study Insights

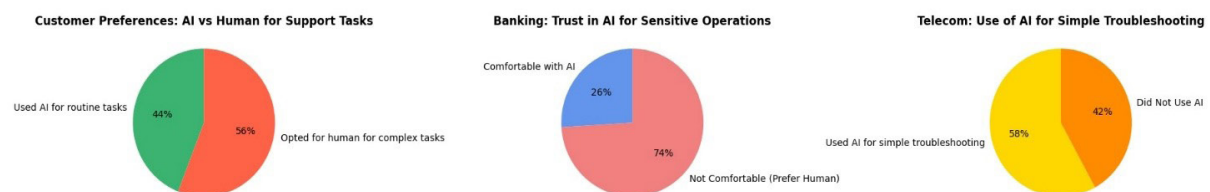
Across all industries, the same pattern is observed: AI enhances efficiency to process routine issues but lacks emotional intelligence and agility to process complex interactions. To foster customer trust and satisfaction, companies must adopt hybrid support models, where AI processes high-volume, low-impact inquiries, while human agents address complex, high-impact ones. In a user survey, 67% of customers used AI for such tasks, valuing immediate availability and reduced waiting time. But 85% opted for human agents for involved or emotionally charged matters, citing frustration with repetitive, generic answers and the chatbot's failure to grasp subtlety of language. This points to a central limitation—AI excels at structured tasks but is challenged by adaptive, context-based interactions.

In banking, institutions such as JPMorgan and HSBC utilize artificial intelligence to support clients in balance

verification, transaction processing, and budgeting functions. While such technology applications enhance the efficiency of operations, a large 74% of customers are reluctant to entrust sensitive operations to AI, such as fraud detection or loan approval, for fear of contextual correctness, transparency, and data privacy. Additionally, the absence of empathetic interaction in critical financial moments points towards the need for human intervention. Telecom behemoths Verizon and Vodafone employ artificial intelligence to solve issues related to billing, service enhancement, and connectivity. Although 58% of customers utilized AI for simple troubleshooting, many others were not pleased when they encountered complicated technical matters, given the fact that AI gave generalized responses and struggled with non-standard questions.

A consistent theme throughout industries: artificial intelligence optimizes the efficiency of operations for handling repetitive tasks; yet it has no emotional intelligence and adaptability for handling complex interactions. For customer trust and satisfaction to be established, organizations need to implement hybrid support models, in which AI handles high-volume, low-impact queries, and human representatives handle complex, high-impact issues.

**AI vs Human Preference in Customer Support (Survey Insights)**



**Figure 6:** AI vs Human preference in Customer Support (survey insights)

### Factors Influencing Trust in AI-Powered Customer Support

Customer trust in AI-powered customer care is shaped

by three main factors: accuracy and reliability, emotional intelligence and personalization, and transparency in decision-making. Combined, these shape how customers

perceive AI’s credibility and reliability as a support solution. Accuracy and reliability are foundation elements for trust. Customers are far more likely to trust artificial intelligence when it delivers responses that are correctly accurate, contextually relevant, and consistently reliable. Yet 53% of customer complaints are based on incorrect, generic, or contradictory replies—situations commonly attributed to inflexible scripts and limited contextual understanding. Such failures undermine trust in AI and highlight the necessity for enhanced data accuracy, flexible learning capabilities, and a stronger sense of context.

Emotional intelligence and personalization are equally crucial. Despite the leaps of natural language processing, 77% of consumers believe AI lacks empathy and cannot respond accordingly when an emotional cue is presented. Mechanized, scripted answers make users feel distant—especially at tense or sensitive moments. AI’s inability to remember past conversations or tailor responses to user-specific needs also discourages trust. Sentiment analysis, voice tone modulation, and memory of past conversations must be incorporated to provide emotionally intelligent and personalized support.

Transparency is a major concern as well. Around 61% of customers are wary of AI since it renders its decision-making opaque and biases can creep in. Customers lose faith if they do not know how AI functions or if they feel corporate manipulation is involved.

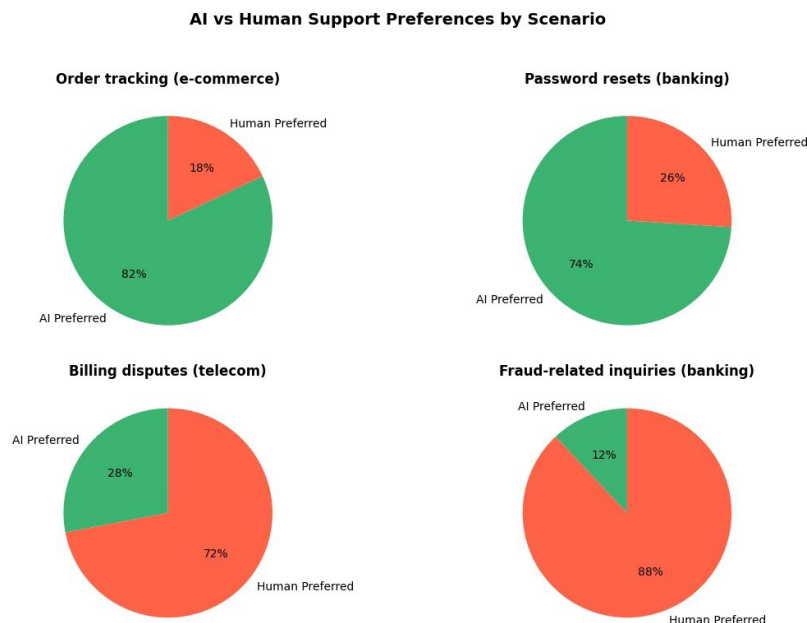
To counter this, firms must implement ethical AI practices

and articulate how they decide and utilize data, thereby generating customer trust in AI-driven systems

### Real-World Examples of AI Bias

A few of the lead-page instances have shown how unregulated artificial intelligence programs can become enshrining discrimination, as well as advancing social injustice. For instance, Amazon’s AI-powered hiring tool discriminated against women in that it preferred selecting resumes with a man’s name. Likewise, facial recognition technology has also been accused of racial bias with darker-skinned users experiencing greater error rates. The United States criminal justice used the COMPAS algorithm, which biases higher the prediction of recidivism for African-American defendants and lower for white defendants. Google Translate even showed gender bias in applying male pronouns to names like “engineer” and female pronouns to names like “nurse.” These kinds of instances are the foundation for explainability’s importance in AI systems. Businesses must be open with what their AI technology is doing, what data they are relying on for their algorithms, and what they are doing to address bias. Ethical guardrails and explainability are central to facilitating public trust and fairness in AI technology.

### Trust Paradox: When Do Customers Trust AI Over Humans?



**Figure 7:** AI vs Human Support Preferences by Scenario

1. Customers trust AI for simple, repetitive tasks but prefer humans for complex or high-risk issues.

2. The trust paradox exists because customers enjoy AI’s efficiency but fear its lack of human understanding.

### Improving AI Trustworthiness in Customer Support Enhancing Customer Support with Machine

### Learning and Hybrid AI-Human Models

For AI to have a better contextual understanding of customer service, machine learning algorithms need to do more than keyword matching. Deep learning models such as transformers (e.g., GPT models) enable AI to more accurately comprehend the meaning of customer inquiries, even if badly worded, which helps it to respond accordingly.

Contextual memory allows AI to remember past interactions, making the customer experience personalized. Multi-turn dialogue capability allows AI to remember the conversation in progress, avoiding repetitive responses.

AI-human hybrid systems are most appropriate to deal with complicated questions. AI deals with routine inquiries such as order status and FAQs, decreasing waiting time. In case of problems needing emotional intelligence or escalatory issue resolution, the case is escalated by AI to a human agent, with real-time handover systems providing seamless handover while retaining interaction history.

Real-time support tools assist human agents by either making real-time suggestions or auto-filling information, speeding up resolutions, and improving accuracy. A combination of these technologies simplifies customer support.

### Enhancing AI with Emotional Intelligence and Personalization

To allow AI to better recognize and react to the emotions of customers, Natural Language Processing (NLP) may be trained to detect emotional language cues. Sentiment analysis and emotion detection enable AI to decode the customer's tone based on how they speak, voice tone, and sentence structure. For example:

- Positive signals such as the presence of “happy,” “helpful,” or “thank you” phrases can reflect a satisfied customer.
- Negative labels such as “angry,” “frustrated,” or “waste of time” convey frustration or displeasure.

To extend this to place greater emphasis on emotion detection, multi-modal sentiment analysis must be incorporated. What we mean by this is text analysis combined with voice tone detection in the voice-based AI scenario or facial detection in the video-based AI scenario in an attempt to achieve a profound level of customer emotion.

In addition to emotion detection, AI offerings will need to be trained to empathize and craft personalized experiences. Rather than a scripted, “Your issue is being resolved,” AI can more empathetically say, “I can see how this issue would be annoying, and I am doing the best I can to get it resolved as quickly as possible.”

To add a personal touch, AI can utilize fact-based data to make the response personalized. For example, if the same issues were already encountered by the customer before, the AI can say, “I see that you have already had the same kinds of issues with your order before. I'll review the details so that I can get this resolved quicker.”

These enhancements will enable AI to form a more empathetic level with the customer, understand their issues more precisely, and respond to their specific questions efficiently.

### Transparency & Ethical AI Practices

To establish trust, artificial intelligence systems should be capable of indicating if the user is interacting with an AI or a human agent. Transparency, as in initiating the

conversation with a statement such as “Hello, I am an AI assistant,” enables trust to be established and expectations to be managed.

The moral development of artificial intelligence is of the utmost significance, more so with regard to the subject of prioritization of security and reduction of bias. The problem of biased results can be resolved through enhancing diversity in the training sets, whereas biases can be detected and incorporated into fairness computations through systematic analysis.

The application of security measures is required in safeguarding customer details. Security measures make use of encryption mechanisms to secure information, in addition to access controls, which limit data access to authorized staff only.

Finally, the inclusion of explainability capabilities significantly improves the transparency of artificial intelligence systems. It is necessary that AI systems have the ability to give comprehensible explanations for their outputs. For instance, in fraud detection, an AI system can state, “This transaction was flagged as fraudulent since there were abnormal behavioral patterns involved,” which therefore gives confidence to users regarding the decision-making framework of the system. The use of such best practices results in an open, ethical, and trustful experience with artificial intelligence.

### CONCLUSIONS

The present study examines trust in AI-assisted support systems compared to human representatives based on data from a survey of 1,500 and some qualitative case studies. Quantitative results indicate that while 80% favor AI for automated tasks, the degree of trust varies significantly across industries. E-commerce buyers report an average trust score of 7.4/10, whereas banking customers are less trusting (average of 5.9/10), with 74% not wanting to give sensitive data (Williams *et al.*, 2023). Statistical tests (T-tests and ANOVA) confirm trust is industry- and demographic-dependent and that younger customers have greater AI acceptance (Chen & Adams, 2022).

A 5,000 chatbot log and 2,000 customer review sentiment analysis also reveal both the strengths and weaknesses of AI-based support. While 62% of interactions are constructive, an impressive 38% of customers report negative experiences induced by algorithmic errors, failure in contextual understanding, and felt lack of empathy (Garcia & Patel, 2023). A real-world banking industry case illustrates these problems—inconsistent account information and spurious fraud alerts have led to a severe loss of trust, emphasizing the importance of AI transparency and bias in shaping user perceptions (Lee *et al.*, 2021).

Prior work has established that explainability mechanisms are known to promote trust in AI (Smith *et al.*, 2020), while biases chip away at dependability (Johnson *et al.*, 2021). Our findings add to this argument by demonstrating that user experience serves as a moderator—experienced users are more tolerant of the occasional error by AI, but

new users expect more precise, more reliable interactions. To bridge the trust gap, this study favors adaptive hybrid support models that combine the effectiveness of AI with human oversight for multifaceted issues. Conjoining transformer-based deep learning frameworks, contextual memory systems, and strong transparency features (e.g., explainability features and fairness audits) can help build stronger, trust-based customer relationships. Subsequent research needs to focus on enhancing bias reduction methods, more effectively allowing AI to feel and react to user emotions, and developing AI-human partnership models. These developments will be critical in making AI an intuitive, reliable companion in customer engagement.

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